Oak Ridge Spallation Neutron Source
Proton Power Upgrade Project and
Second Target Station Project

Workshop on the future and next generation
capabilities of accelerator driven neutron and muon
sources
STFC Rutherford Appleton Laboratory
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by Mike Plum
Proton Power Upgrade Project
Ring Systems Group Leader
SNS Accelerator Complex Today

Front-End:
Produce a 1-ms long, chopped, \( H^- \) beam

1 GeV LINAC

Accumulator Ring:
Compress 1 ms long pulse to 700 ns

Design parameters: 60 Hz, 1.4 MW
SNS beam power history

Availability for latest run cycle is 94%
Plan to operate at 1.4 MW starting September 2018
SNS Upgrade Plans

- **Proton Power Upgrade project doubles accelerator power capability**
  - Near term, ~$240 M. CD-1 awarded April 2018. FY18 budget $36M.
  - Increases FTS capability+ capacity and provides accelerator basis for STS

- **Second Target Station provides new instrument hall with world class cold neutron brightness**
  - Delayed from PPU start, ~$1.5B
Second Target Station: world class cold neutron performance

5 Å – long wavelength comparison

- STS will be the highest peak brightness long wavelength neutron source
### PPU Parameters: power increase with energy and current

- PPU delivers 2.8 MW capable accelerator
- Prior to STS, accelerator will run at 2 MW to FTS

<table>
<thead>
<tr>
<th>Parameter</th>
<th>SNS 1.4 MW</th>
<th>PPU full upgrade capability</th>
<th>PPU FTS 60 Hz operation</th>
</tr>
</thead>
<tbody>
<tr>
<td>Proton beam power capability (MW)</td>
<td>1.4</td>
<td>2.8</td>
<td>2.0</td>
</tr>
<tr>
<td>Beam energy (GeV)</td>
<td>1.0</td>
<td>1.3</td>
<td>1.3</td>
</tr>
<tr>
<td>RFQ output peak beam current (mA)</td>
<td>33</td>
<td>46</td>
<td>46</td>
</tr>
<tr>
<td>Average linac chopping fraction (%)</td>
<td>22</td>
<td>18</td>
<td>41</td>
</tr>
<tr>
<td>Average macropulse beam current (mA)</td>
<td>25</td>
<td>38</td>
<td>27</td>
</tr>
<tr>
<td>Energy per pulse (kJ)</td>
<td>23</td>
<td>47</td>
<td>33</td>
</tr>
<tr>
<td>Pulse repetition rate (Hz)</td>
<td>60</td>
<td>60</td>
<td>60</td>
</tr>
<tr>
<td>Macro-pulse length (ms)</td>
<td>1</td>
<td>1</td>
<td>1</td>
</tr>
<tr>
<td>FTS decoupled moderator brightness/pulse (AU)</td>
<td>1</td>
<td>2.04</td>
<td>1.43</td>
</tr>
<tr>
<td>FTS coupled moderator brightness/pulse (AU)</td>
<td>1</td>
<td>2.16</td>
<td>1.51</td>
</tr>
</tbody>
</table>

- 33% energy increase
- 50% current increase
- No change
PPU system upgrades

RING INJECTION
- Replace 2 chicane magnets
- Replace inj. dump septum magnet
- Upgrade 8 inj. kickers
- Add quad magnet to inj. dump beam line

WARM LINAC KLYSTRONS
- Upgrade DTL klystrons 3, 4, and 5 from 2.5 MW to 3.0 MW

SCL
- Add 7 cryomodules (28 cavities)
- Add 28 klystrons and 3 modulators

RING UTILITIES
- Increase water cooling capacity

INJECTION DUMP
- Re-assess 150 kW power rating
- Add view screen imaging system

RING EXTRACTION
- Add 2 more kickers to the existing 14 kickers.
- But there is another way: to upgrade the voltage capability of the existing 14 kickers -- prototype testing is in progress.

TARGET
- Increase power capability from 1.4 to 2.0 MW

STS STUB
- Build first part of beam tunnel to future second target

Future beam line to second target station
PPU notional schedule

- Holding 6-month outage/early finish firm
- Includes a pre-6 month outage PPU target demo, possibly at > 1.4 MW
Front end

- The new RFQ installed in 2018 allows higher peak currents
- 48 – 50 mA is easy to achieve. PPU requirement is 46 mA.

Screen shot of BCM in MEBT on July 2, 2018
RF Progress

- RF task force conducted measurements to determine required warm linac upgrades
  - 3 of 6 DTL klystrons require upgrades from 2.5 to 3.0 MW
  - CCL RF is OK

- Initiated testing of new high voltage convertor modulator (HVCM) design proposed to power new RF systems
SRF progress

• SRF / M. Howell
  – Initiate cavity long lead procurements ( Nb, cavity qualification equipment, cavities)
  – With J-Lab, initiate cryo-module engineering baseline activities
Ring progress

• Injection region
  – FNAL selected to design the magnets and oversee fabrication
  – Beam measurements made to verify final design requirements

• Extraction region
  – Baseline plan: add additional kickers in provided space
  – A prototype resonant charging supply is being tested now. We hope this can be used to increase the voltage on the existing kickers instead of installing new ones.
Target Progress: gas bubble injection implemented in operations Nov. 2017

- Measured vessel strain from pressure pulse reduced 10-70% with gas on

- Core samples from target nose indicate erosion mitigation with gas on

![Strain Waveforms at 1200 kW](chart.png)

Gas off: Target 17

Gas on: Target 18
Target Progress: target design

- 2 MW target design developed
  - Simplified flow deployment in corners (tapered shape)
  - Eliminated unnecessary feature (center baffle)
  - Includes a gas-wall “curtain” in the nose region

![PPU target vessel]

![CFD thermal analysis]

Finite element stress analysis
Conventional Facilities Progress

- Klystron gallery building cleared out, prepared for PPU activities
  - Waveguide and cable conduit inserts assembled and inserted in chases to the tunnel

- A/E contract issued for design work (Cannon Design)
  - CF + technical equipment layout
  - Uses BIM (Building Information Modeling) approach
  - Kick-off meeting held July 18-19
PPU Challenges

• The ring injection chicane is very complicated and crowded
  – The new design will build on the tools and experience we’ve already developed to address the past issues we’ve had in this area
  – Particle tracking simulations with 3D fields will be used to verify design

• The 2 MW target requires a lot of development
  – We’ve only recently built targets that can operate at 1.4 MW
  – Mercury flow, gas bubbles, and gas curtains are key
Summary and conclusions

• CD-1 for PPU awarded April 2018. The project is making good progress.
  – We’re aiming for completion in 2024 – 2025

• CD-0 for the STS project was awarded in 2009, but then put on hold
  – We’re optimistic that it will be restarted soon
Thank you for your attention!
Backup slides
R2T2 beam line and stub

- Initial R2T2 beam line layout complete
- Conceptual design of R2T2 stub in progress

(Courtesy J. Eckroth)