

# Oak Ridge Spallation Neutron Source Proton Power Upgrade Project and Second Target Station Project

**Workshop on the future and next generation  
capabilities of accelerator driven neutron and muon  
sources**

STFC Rutherford Appleton Laboratory  
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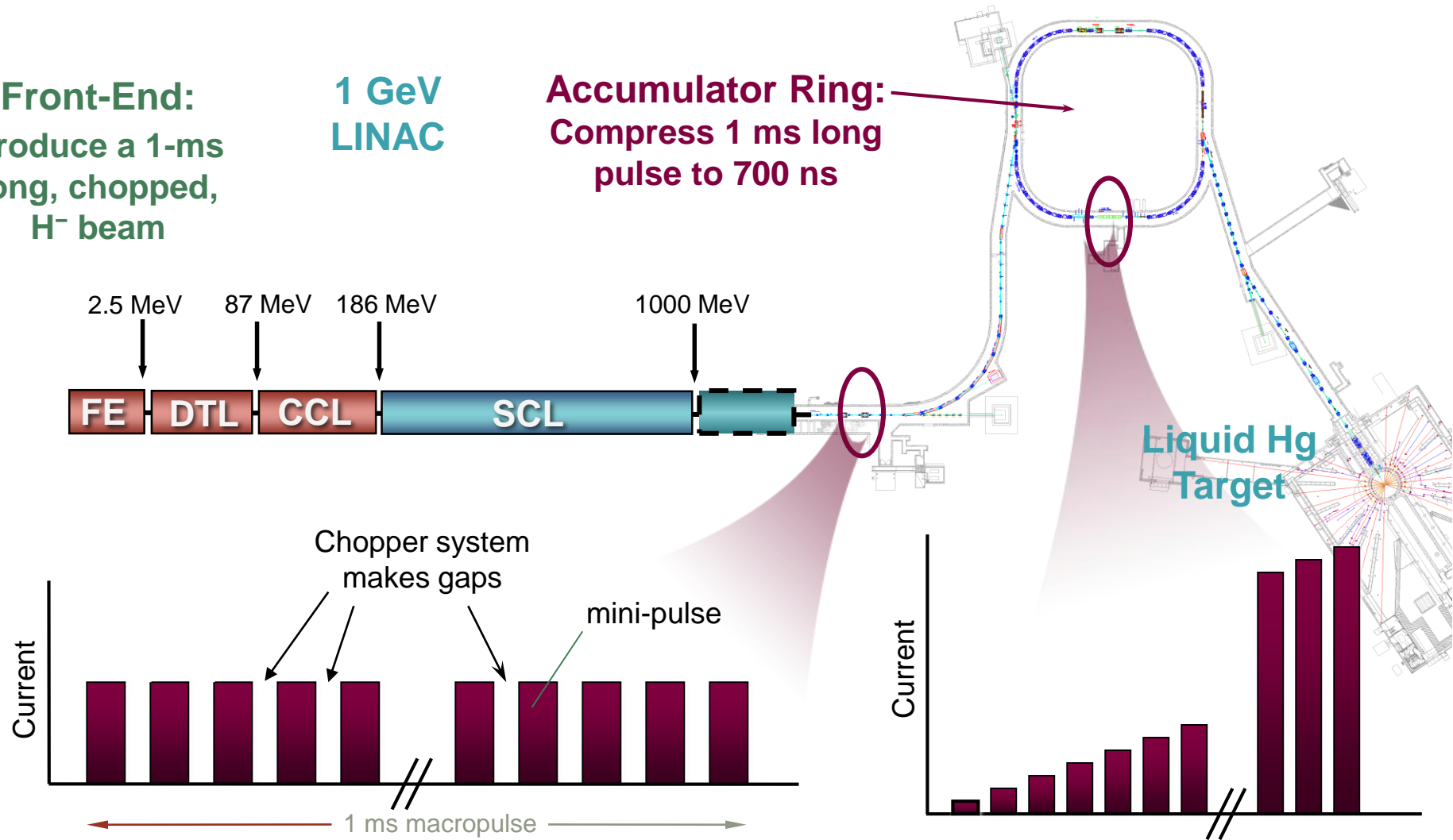
ORNL is managed by UT-Battelle, LLC for the US Department of Energy

# SNS Accelerator Complex Today

**Front-End:**  
Produce a 1-ms  
long, chopped,  
H<sup>-</sup> beam

**1 GeV  
LINAC**

**Accumulator Ring:**  
Compress 1 ms long  
pulse to 700 ns

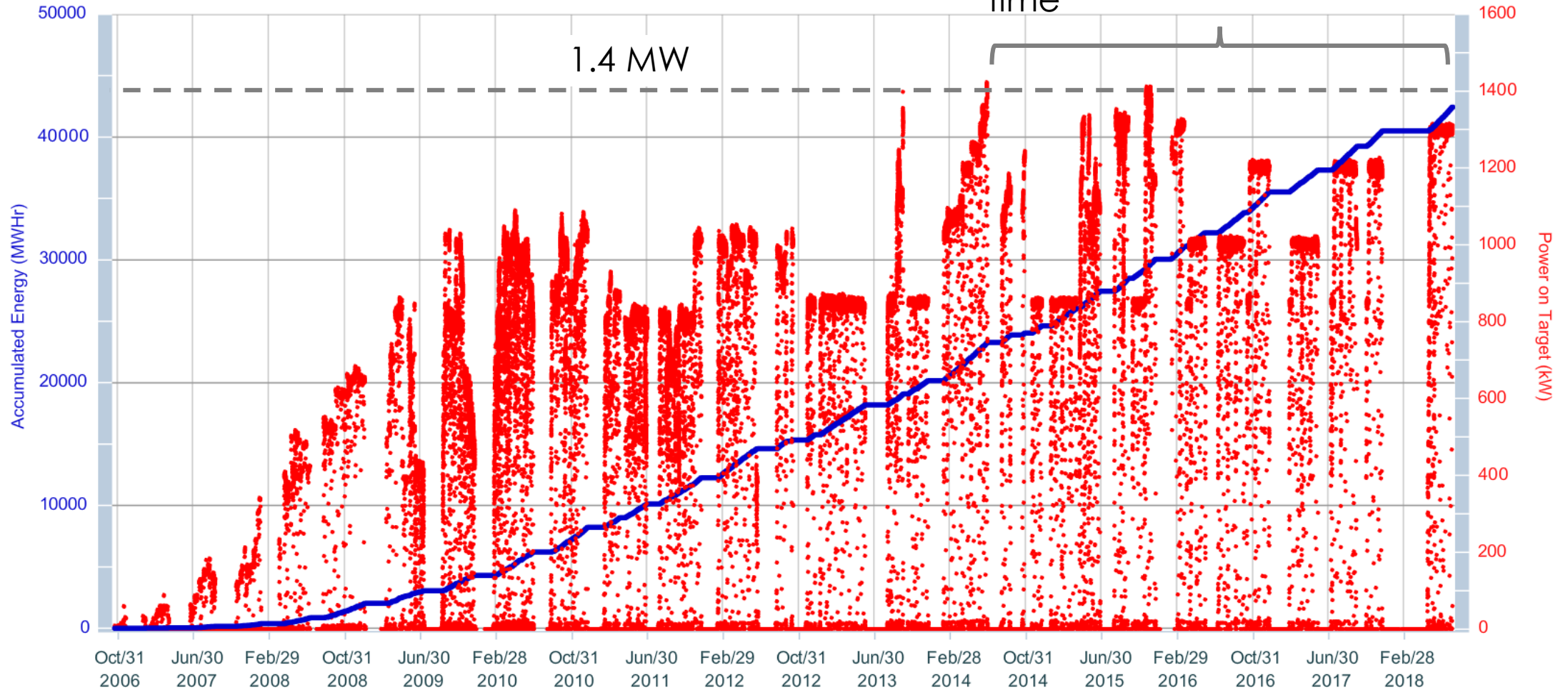


Design parameters: 60 Hz, 1.4 MW

# SNS beam power history

Beam power administratively limited by target most of this time

Power on Target

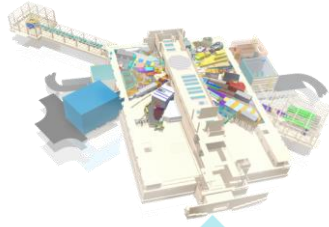


Availability for latest run cycle is 94%  
Plan to operate at 1.4 MW starting September 2018

# SNS Upgrade Plans

## FTS

- 24 instrument positions
- 19 instruments built



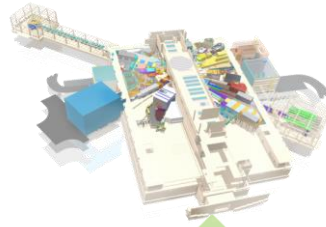
1.4 MW

Accelerator  
today

**Now**

## FTS

- 24 instrument positions
- 19 instruments built



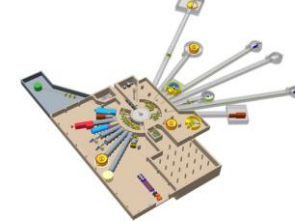
2 MW  
0.8 MW

Accelerator  
after PPU

**After PPU Upgrade**

## STS

- 22 instrument slots
- 8 initial instruments



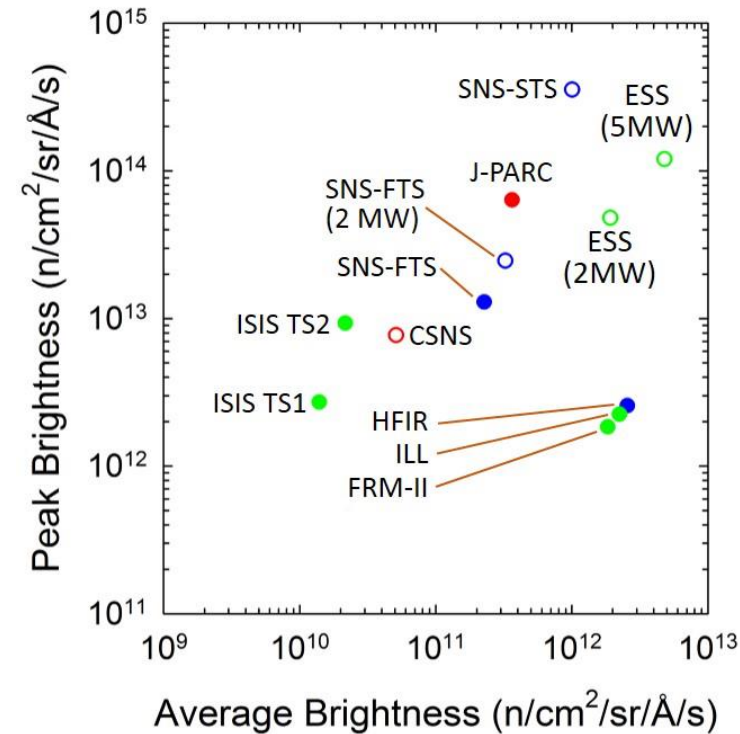
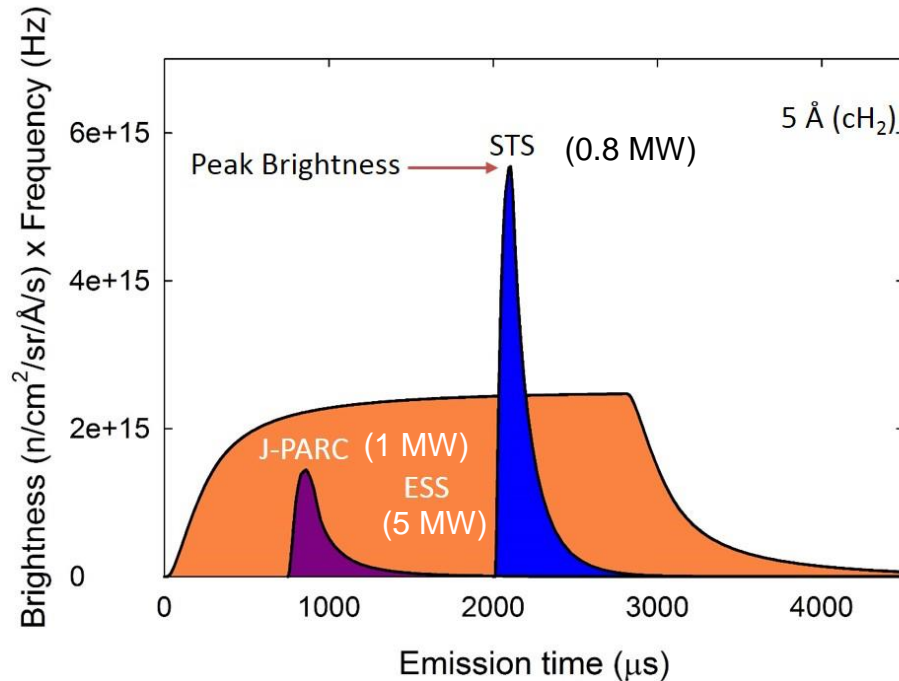
**After STS Upgrade**

- Proton Power Upgrade project doubles accelerator power capability
  - Near term, ~\$240 M. CD-1 awarded April 2018. FY18 budget \$36M.
  - Increases FTS capability+ capacity and provides accelerator basis for STS
- Second Target Station provides new instrument hall with world class cold neutron brightness
  - Delayed from PPU start, ~\$1.5B



# Second Target Station: world class cold neutron performance

5 Å – long wavelength comparison



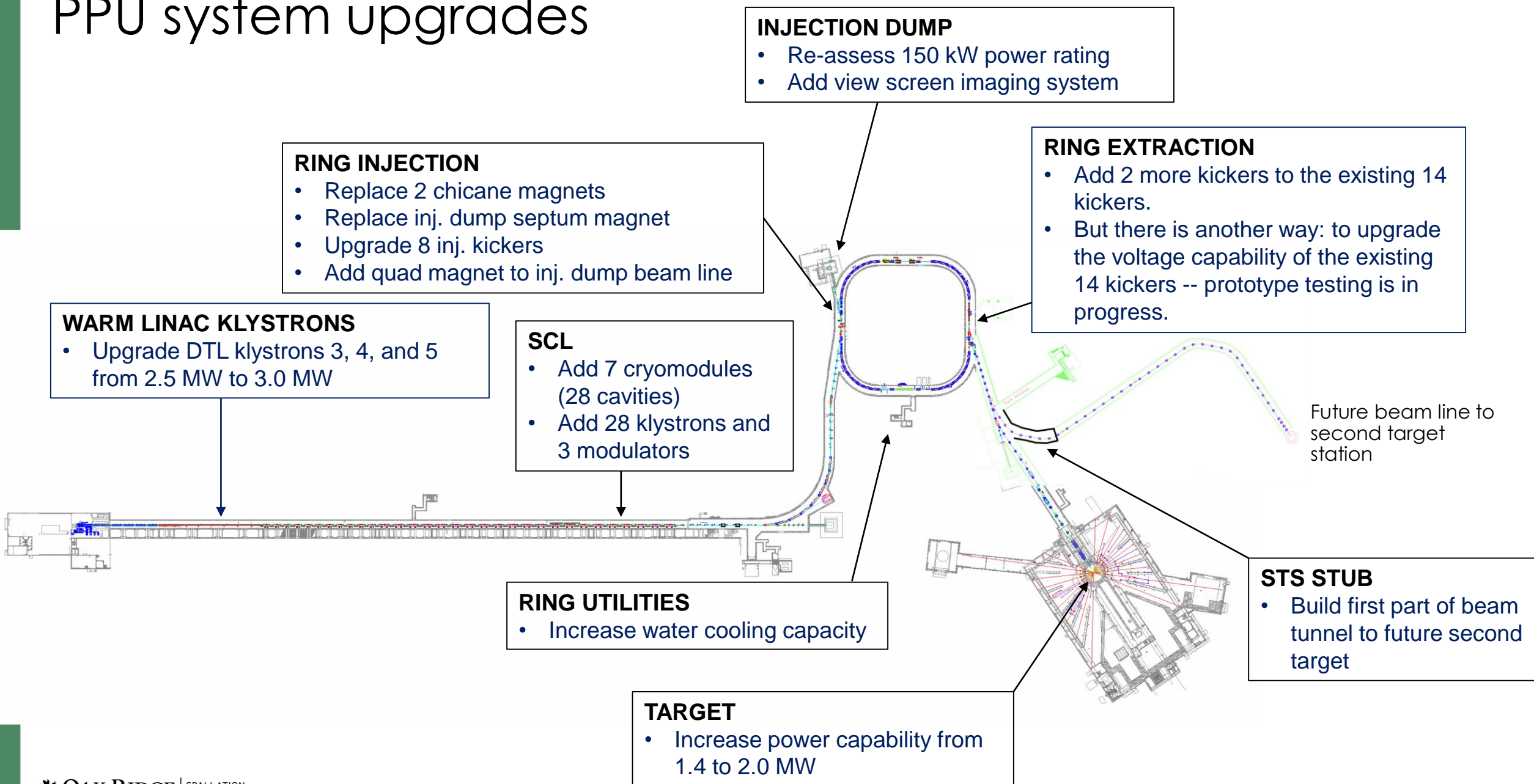
- STS will be the highest peak brightness long wavelength neutron source

# PPU Parameters: power increase with energy and current

- PPU delivers 2.8 MW capable accelerator
- Prior to STS, accelerator will run at 2 MW to FTS

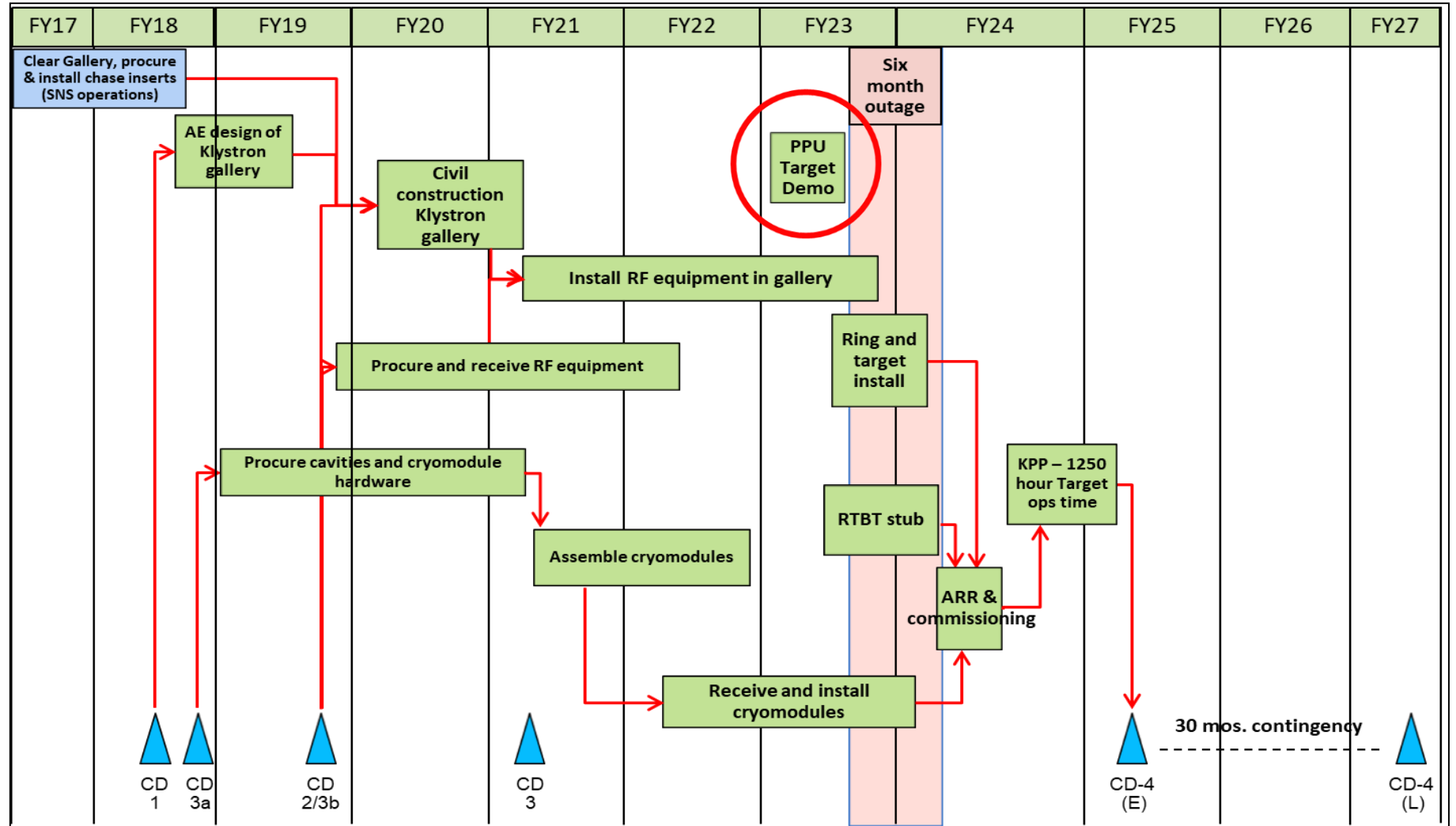
	SNS 1.4 MW	PPU full upgrade capability	PPU FTS 60 Hz operation	
Proton beam power capability (MW)	1.4	2.8	2.0	
Beam energy (GeV)	1.0	1.3	1.3	← 33% energy increase
RFQ output peak beam current (mA)	33	46	46	
Average linac chopping fraction (%)	22	18	41	
Average macropulse beam current (mA)	25	38	27	← 50% current increase
Energy per pulse (kJ)	23	47	33	
Pulse repetition rate (Hz)	60	60	60	} ← No change
Macro-pulse length (ms)	1	1	1	
FTS decoupled moderator brightness/pulse (AU)	1	2.04	1.43	
FTS coupled moderator brightness/pulse (AU)	1	2.16	1.51	

# PPU system upgrades



# PPU notional schedule

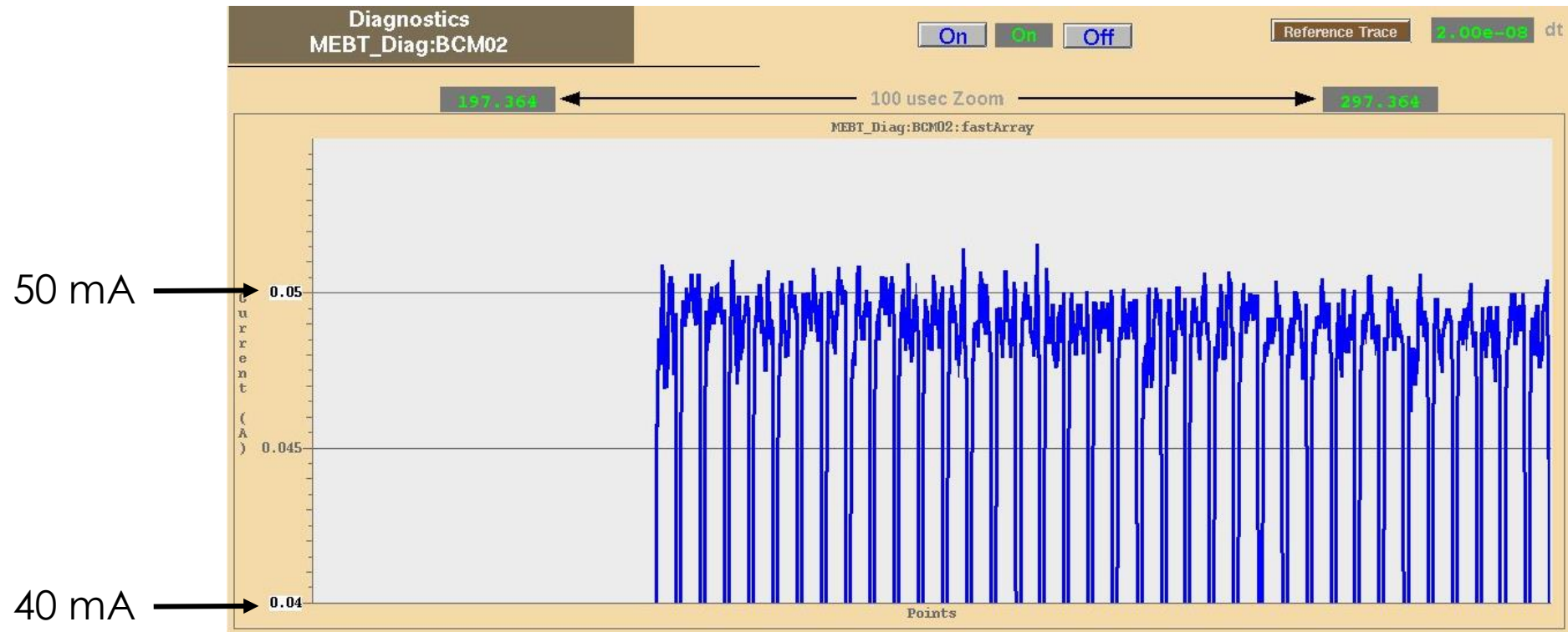
Holding 6-month outage/early finish firm  
Includes a pre-6 month outage PPU target demo, possibly at > 1.4 MW





# Front end

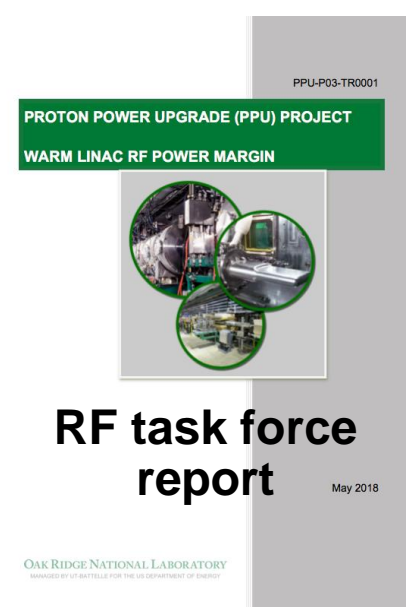
- The new RFQ installed in 2018 allows higher peak currents
- 48 – 50 mA is easy to achieve. PPU requirement is 46 mA.



Screen shot of BCM in MEBT on July 2, 2018

# RF Progress

- RF task force conducted measurements to determine required warm linac upgrades
  - 3 of 6 DTL klystrons require upgrades from 2.5 to 3.0 MW
  - CCL RF is OK
  
- Initiated testing of new high voltage convertor modulator (HVCM) design proposed to power new RF systems

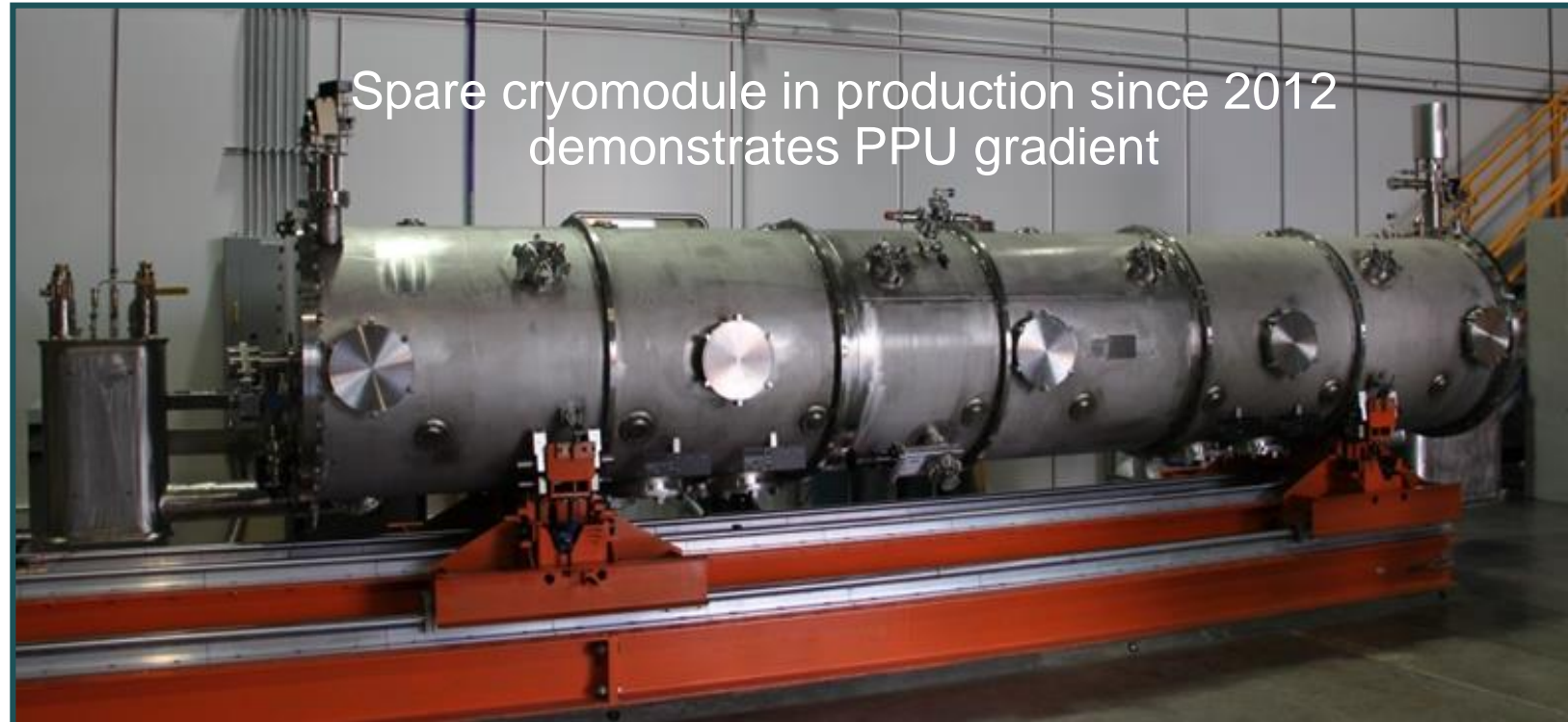


## Test load for DTL klystron testing



# SRF progress

- SRF / M. Howell
  - Initiate cavity long lead procurements (Nb, cavity qualification equipment, cavities)
  - With J-Lab, initiate cryo-module engineering baseline activities





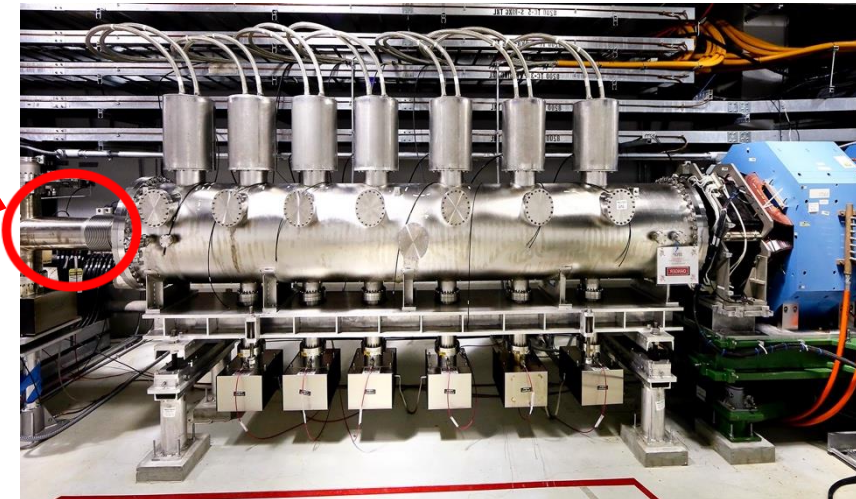
# Ring progress

- Injection region
  - FNAL selected to design the magnets and oversee fabrication
  - Beam measurements made to verify final design requirements
  
- Extraction region
  - Baseline plan: add additional kickers in provided space
  - A prototype resonant charging supply is being tested now. We hope this can be used to increase the voltage on the existing kickers instead of installing new ones.

## Injection chicane

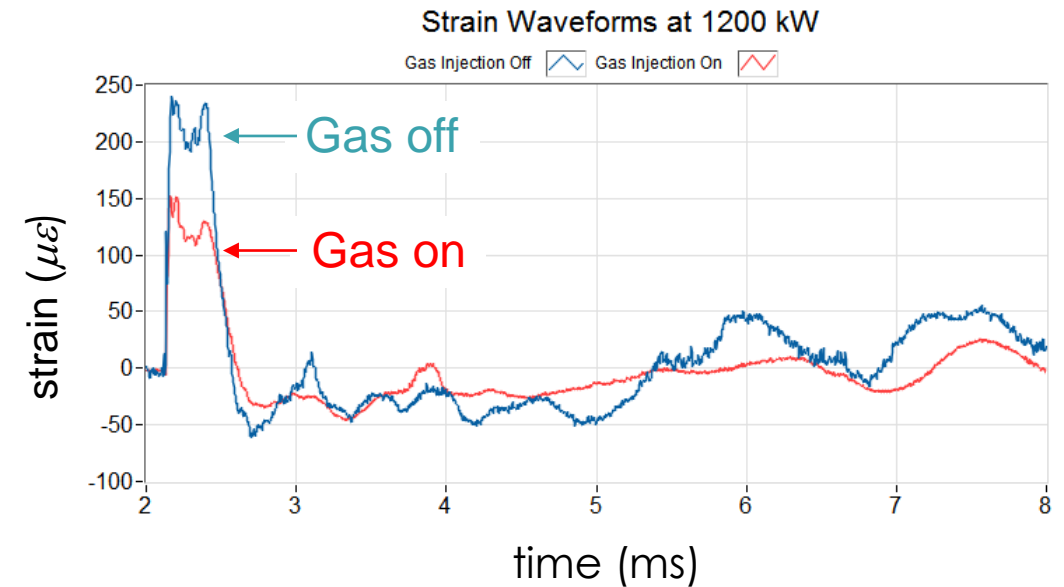


## Kicker magnets

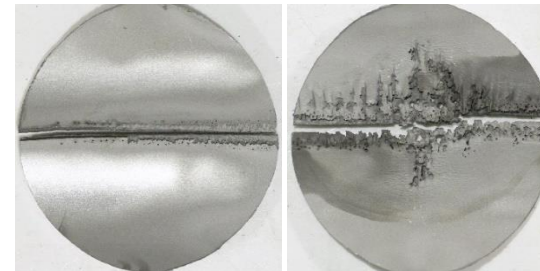


# Target Progress: gas bubble injection implemented in operations Nov. 2017

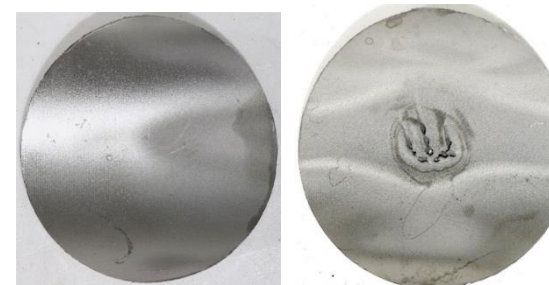
- Measured vessel strain from pressure pulse reduced 10-70% with gas on



- Core samples from target nose indicate erosion mitigation with gas on



Gas off: Target 17

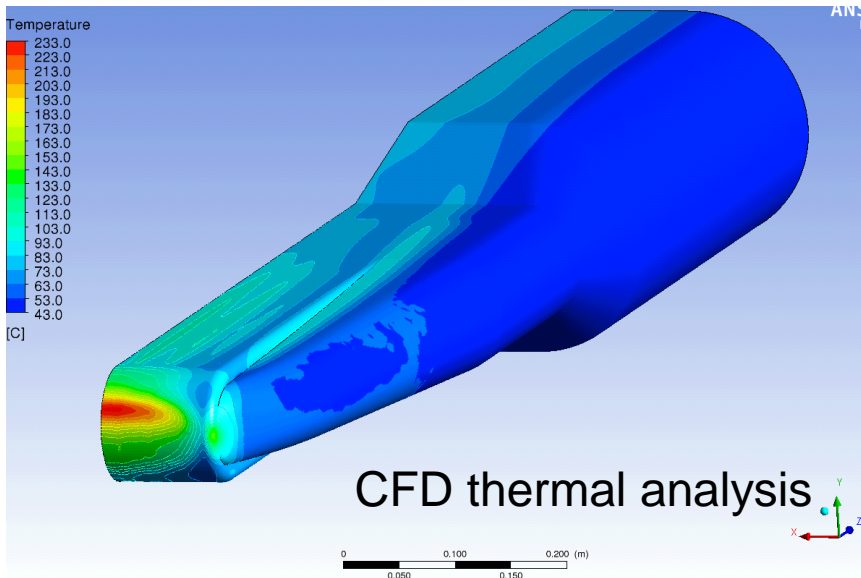
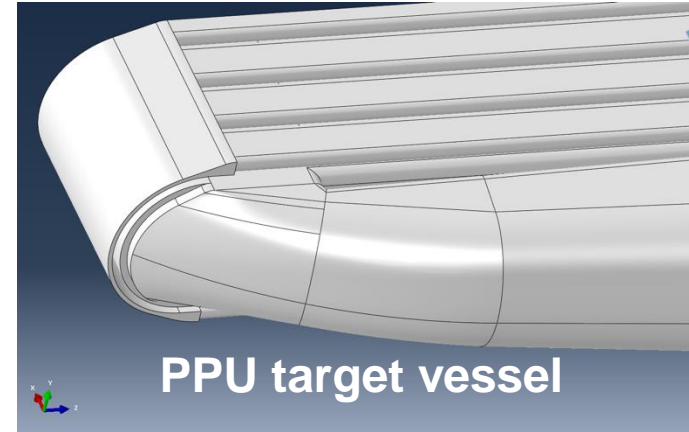


Gas on: Target 18

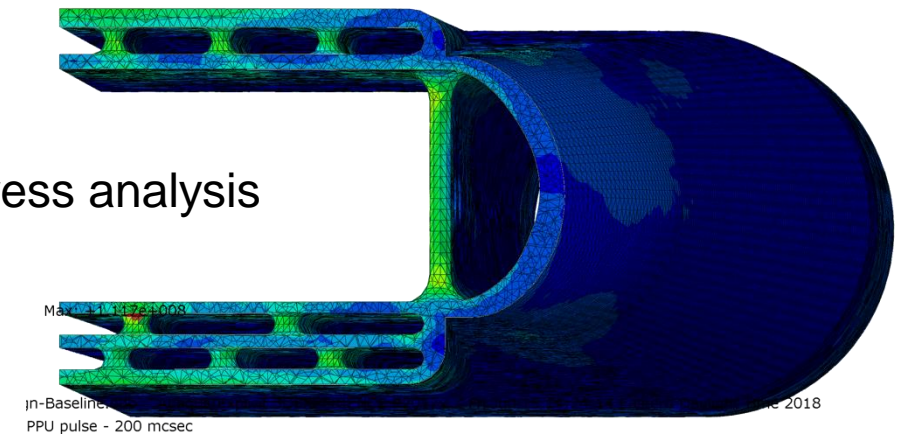


# Target Progress: target design

- 2 MW target design developed
  - Simplified flow deployment in corners (tapered shape)
  - Eliminated unnecessary feature (center baffle)
  - Includes a gas-wall “curtain” in the nose region

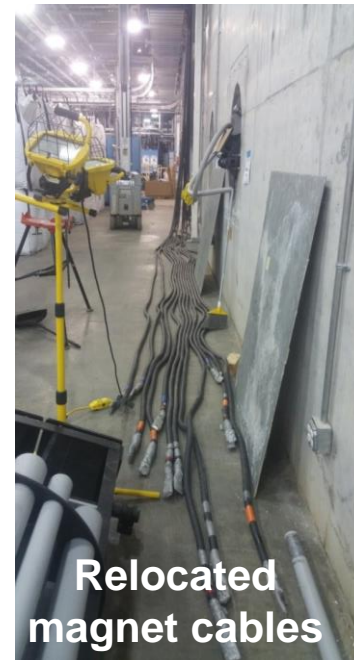


Finite element stress analysis



# Conventional Facilities Progress

- Klystron gallery building cleared out, prepared for PPU activities
  - Waveguide and cable conduit inserts assembled and inserted in chases to the tunnel



- A/E contract issued for design work (Cannon Design)
  - CF + technical equipment layout
  - Uses BIM (Building Information Modeling) approach
  - Kick-off meeting held July 18-19



# PPU Challenges

- The ring injection chicane is very complicated and crowded
  - The new design will build on the tools and experience we've already developed to address the past issues we've had in this area
  - Particle tracking simulations with 3D fields will be used to verify design
- The 2 MW target requires a lot of development
  - We've only recently built targets that can operate at 1.4 MW
  - Mercury flow, gas bubbles, and gas curtains are key

# Summary and conclusions

- CD-1 for PPU awarded April 2018. The project is making good progress.
  - We're aiming for completion in 2024 – 2025
- CD-0 for the STS project was awarded in 2009, but then put on hold
  - We're optimistic that it will be restarted soon

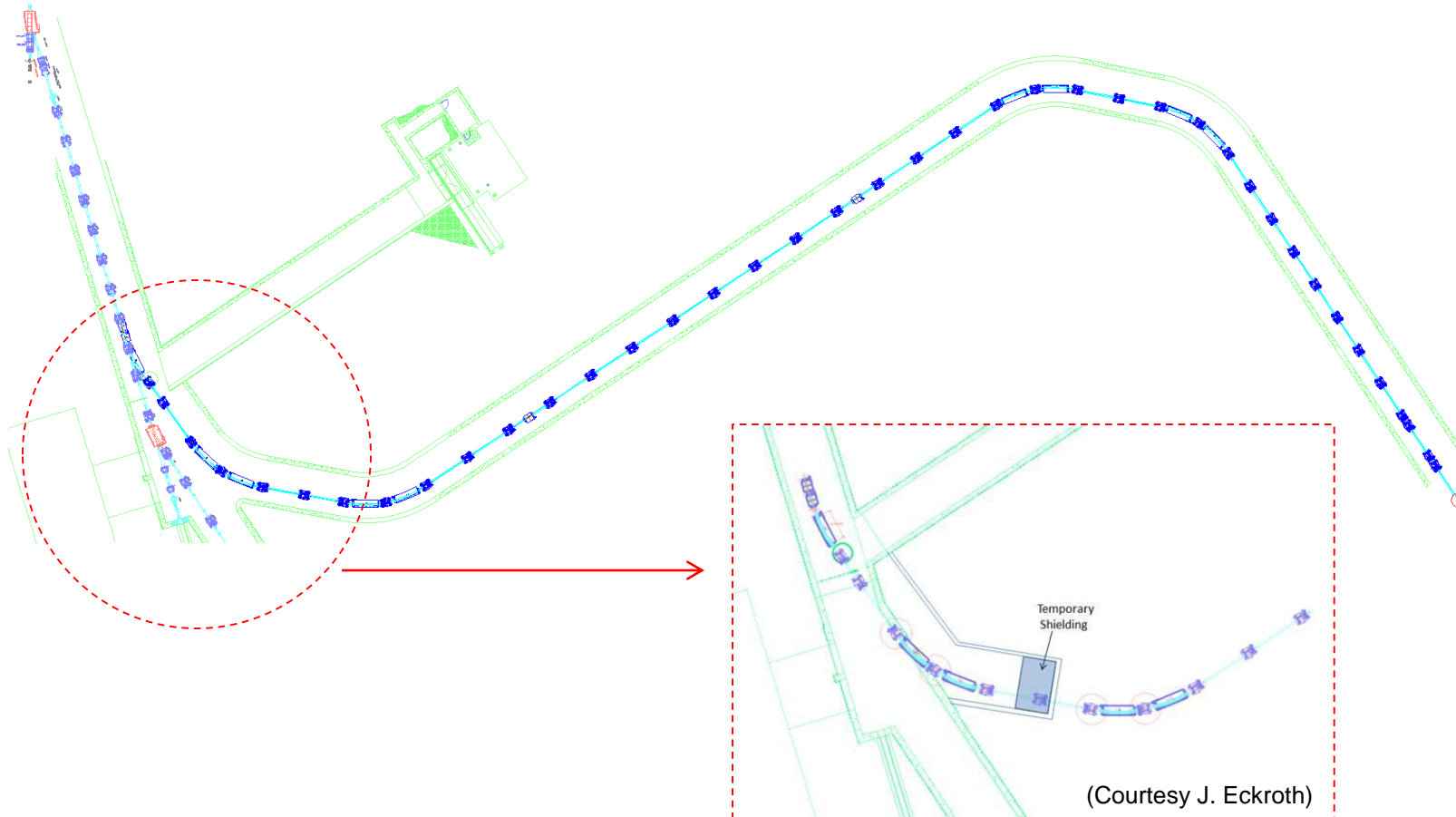
Thank you for your attention!



Backup slides

# R2T2 beam line and stub

- Initial R2T2 beam line layout complete
- Conceptual design of R2T2 stub in progress



(Courtesy J. Eckroth)